

Clearcoat Technical Information







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65U-10 Clearcoat Blender






1. Properties / Information

- 65U-10 Clearcoat Blender is a 1K, spot blender that provides a smooth blend edge of the clearcoat repair area.
- Do not let last coat of clear dry. For best results apply 65U-10 30 seconds after last coat of clear is applied.
- Shake 65U-10 for one minute then spray and test.
- Spray distance is 6"-8" from panel.
- Contents under pressure. Do not puncture, crush or incinerate aerosol containers.

2. Application

	Mixing ratio	Ready for use
	Pot life at 68°F / 20°C	N/A
	Spray viscosity Ford 4 at 68°F / 20°C	N/A
	Spray gun HVLP	N/A
	Spray pressure HVLP at the cap	N/A
	Application	2 to 3 light coats until blend is achieved
	Film thickness	N/A

3. Flash off / Drying / Sanding

	Flash-off at 68°F / 20°C	1 to 2 minutes flash between coats
	Drying at 68°F / 20°C at 140°F / 60°C	Refer to clearcoat technical data sheet
	Infrared short wave medium wave	8 - 10 minutes N/A
	Wet sand by Hand	3000 to 4000 grit
	Polishing	Light polish as needed

4. VOC / Comments

VOC as applied	729 gms/ltr (6.1 lbs/gal)
Comments	

Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use — read product label and Safety Data Sheet (SDS) for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.